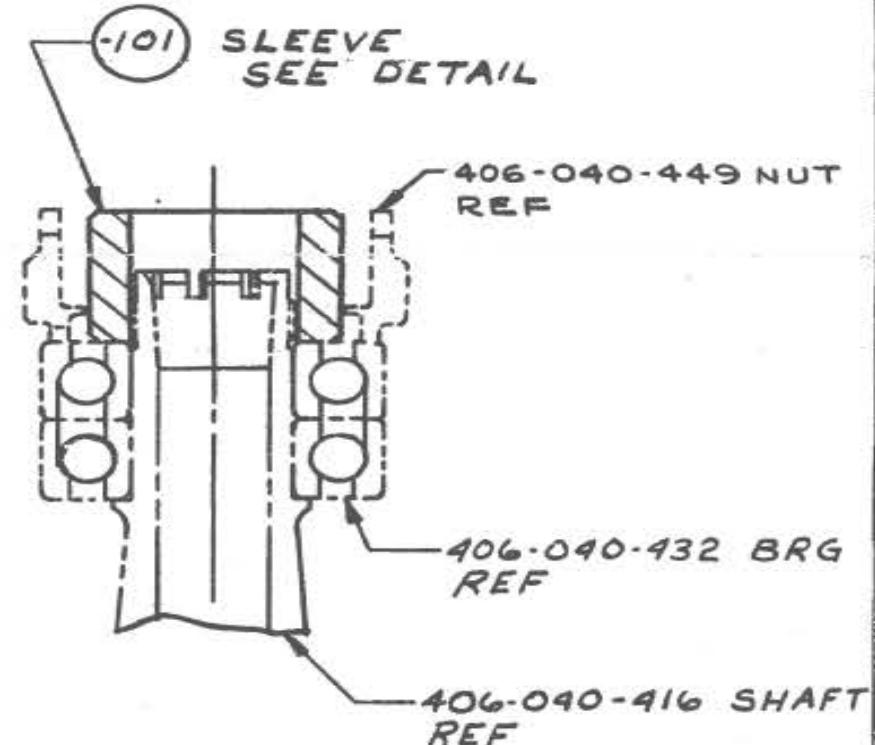
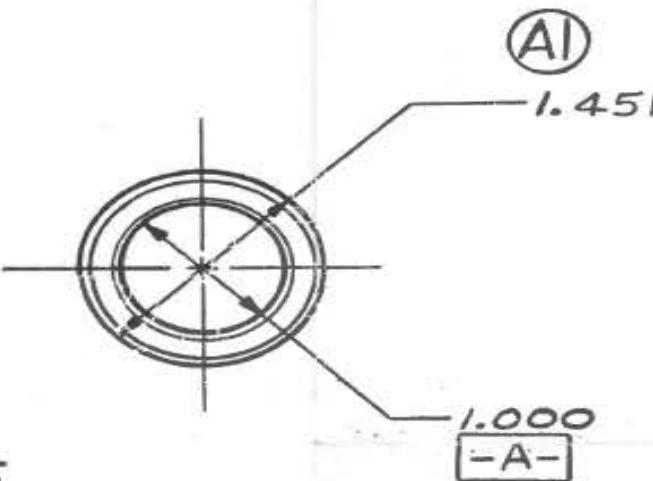
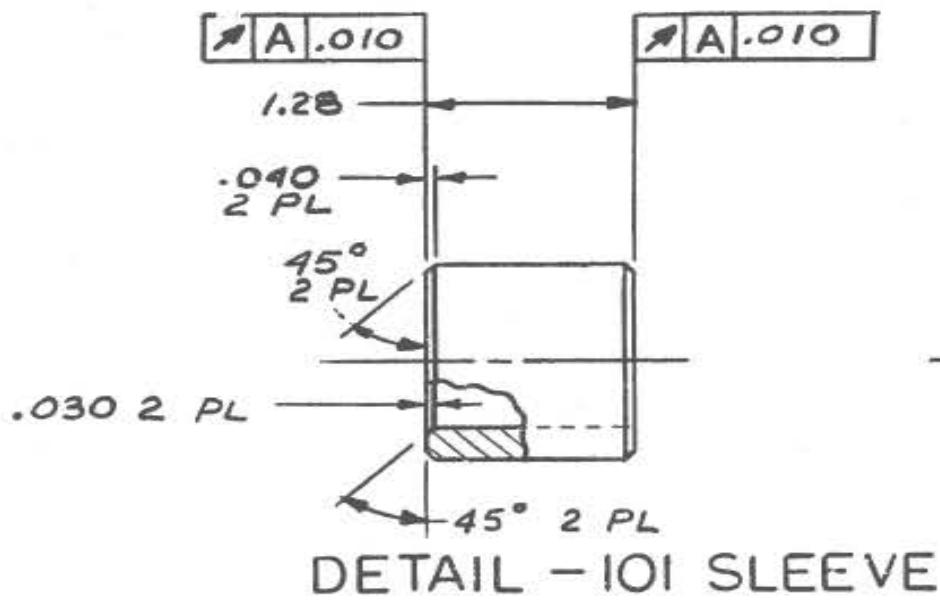


REVISIONS

REV	DESCRIPTION	DATE	APPROVED
A	SEE E0 406 D 362 7/7/82	3-9-83	KEMP



SHOP COPY

EWA: 406D2.26

WO: 4907

SEE SEPARATE PARTS LIST

			PROPRIETARY RIGHTS NOTICE THESE DATA ARE PROPRIETARY TO BELL HELICOPTER TEXTRON. DISCLOSURE, REPRODUCTION, OR USE OF THESE DATA FOR ANY PURPOSE IS FORBIDDEN WITHOUT WRITTEN AUTHORIZATION FROM BELL HELICOPTER TEXTRON.	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON DECIMALS XXX ±.010 XX ±.03 X ±.1 SURFACE ROUGHNESS PER ANSI B46.1 125 ✓ MACHINED SURFACES EXCEPT AS NOTED	DRAWN C. DUELLO 8/21/82 CHECKED <i>Tayland</i> 9/17/82 STRESS <i>III</i> <i>Lilly</i> 9/24/82 WEIGHTS GROUP ENGR D. J. Ward 9/29/82 DER MET DESIGN <i>M. G. Greene</i> 9-29-ML PROJECT <i>C. W. Myers</i> '94A CUSTOMER	Bell Helicopter TEXTRON POST OFFICE BOX 488 • FORT WORTH, TEXAS 76101 Division of Textron Inc				
-101	TEST	HES E0 406HES30			THE FOREGOING DOES NOT APPLY TO VENDOR PARTS.		TITLE SLEEVE - INSTALLATION, DUPLEX BEARING, OUTPUT SHAFT	DWG SIZE	CODE IDENT NO.	DWG NO.
DASH NO.	NEXT ASSY	USED ON	APPLICATION		C	97499	T103342	SCALE 1/1	ISSUED	SHEET 1 OF 1

CONTROLED DOCUMENT
DATE 08-21-15 JOB# 01-16246-B

T1-10-4-82

PARTS LIST	Bell Helicopter TEXTRON POST OFFICE BOX 482 • FORT WORTH, TEXAS 76101	CODE IDENT NUMBER 97499	CONTRACT NUMBER FOR INTERPRETATION SEE 299-947-739	HEAT TREAT SPEC FINISH SPEC	NUMBER PLT103342	REVISION LETTER -
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DRAWING TITLE SLEEVE - INSTALLATION DUPLEX BEARING, OUTPUT SHAFT	EWA 406D226	DRAWING TYPE T SH 1 OF 1
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PL REVISION RECORD

LTR DESCRIPTION	DATE	LTR DESCRIPTION	DATE	LTR DESCRIPTION	DATE	LTR DESCRIPTION	DATE
- ORIG RELEASE	10-05-82						

PL NOTES

LTR LINE NOTE

- A 1 BREAK ALL SHARP EDGES .015 R OR .015 X 40-50 DEGREES UNLESS OTHERWISE NOTED.
- B 1 MARK PART NO. ON O.D. PER BPS 4050 USING STEEL STAMP WITH .12 HIGH FIGURES. MARKING PROCESS
- 2 SHALL NOT DISTORT I.D. OF TOOL.
- C 1 APPLY PHOSPHATE COATING PER DOD-P-16232 TYPE M, CLASS 2.
- D 1 MTL MATERIAL: 4140 ALY STL TUBING PER AMS 6381 COLD FINISHED AND ANNEALED 1.500 O.D. X .250
- 2 WALL X 1.3 LONG. REQUIRES NO MACHINING ON O.D. OR I.D.
- E 1 THIS TOOL IS USED TO SUPPORT THE 406-040-432 DUPLEX BRG INNER RACE WHILE INSTALLING THE
- 2 406-040-416 SHAFT.

PART NUMBER MATERIAL REQUIREMENTS

DASH NO	NOMENCLATURE	STOCK SIZE	THICKNESS/SHAPE	WIDTH/WALL LENGTH	INITIAL	FINAL	TYPE	NAME	SPECIFICATION
-101	SLEEVE	1.5000 DIA		1.3	C4	75-125	4140	ALY STEEL	MIL-S-5626

PARTS LIST

RV	QUANTITY PER ASSEMBLY	PART NUMBER	NOMENCLATURE	EFFECTIVITY CODE	FINISH	C.
LR		-101	SLEEVE	GFAE FROM THRU IDENT CHEM DRG NOTE	T SH ZNE D1	
				NOTE	C.D	D 1

END PARTS LIST